



### Spring Mountain Cabernet Sauvignon



All estate fruit with only 3% Merlot blended into the Cabernet. 3,550 cs. produced.

A rich, full bodied 2004 Cabernet. The nose is lively with essences of berries, plum, and toasty oak. The sweet, supple entry crescendos into a deeply intense middle followed by a pleasant, velvety, lingering finish.



**Finally, an affordable high quality Spring Mountain Cabernet!**



### Spring Mountain Chardonnay



No Malolactic fermentation Not over oaked. 800 cs. produced.

A full bodied wine with true varietal characteristics, hints of pear, kiwi, citrus and apricots. There are very delicate undertones of oak and tropical fruits. The wine has a rich and supple mouth feel with great acid balance. More reminiscent of a classic Meursault than your typical California Chardonnay.



**Chardonnay with a French Flair!**



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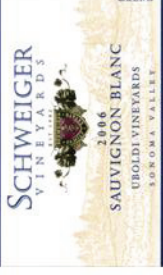
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### Sonoma County Sauvignon Blanc



Sonoma County grown... made in Spring Mtn.

This is barrel fermented from fruit off Uboldi Vineyards in Kenwood. Aged surlies for 4 months. Screw cap closure with 990 cs. produced. Bright green apple fruit with a hint of grapefruit. Very refreshing.



**"It's like what a Frenchman would do with New Zealand Sauvignon Blanc fruit!"**



### Spring Mountain Merlot



All estate fruit 100% Merlot grown at a 2,000 foot elevation on top of Spring Mtn. 385 cs.

This is what Merlot should be like. A deep, rich wine with an aroma and flavors of mixed berries and black cherry, with hints of cocoa, cedar and hazelnut. Vibrant fruit and a luscious lingering finish.



**"This is truly a Cabernet drinker's Merlot!"**